

**Work Order ID 89034**

Monday, August 20, 2012 2:37:26 PM

**\*89034\***

Page 1

Item ID: D350-740-011

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Dual Disabling

Stop

**\*NS2\***

Start Date: 8/20/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 8/20/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *12-08-20* Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

*DAS 16 9-63**12/08/10*

110

Pick Kit 0.00

**\*110\***

Packaging

Memo 0.00

Packaging

*12/8/2010*

120

QC4- 100% Inspect kits for completeness 0.00

**\*120\***

QC

Memo 0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

*DAS 16 9-63**12/08/10**(R)*

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Page 2

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**\*1\***

**Customer:**

**Reference:**

**Approvals:** Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

130

**\*130\***

Packaging

Packaging

0.00

0.00

12/6/2012

Packaging

Memo  
PACKAGING RESOURCE #1 Identify and pack for shipping as  
per PPP D350-740-011 Location: PPP  
Rev: 041 Record Key Numbers For The Following:D3371-  
D3372-041 C420A

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

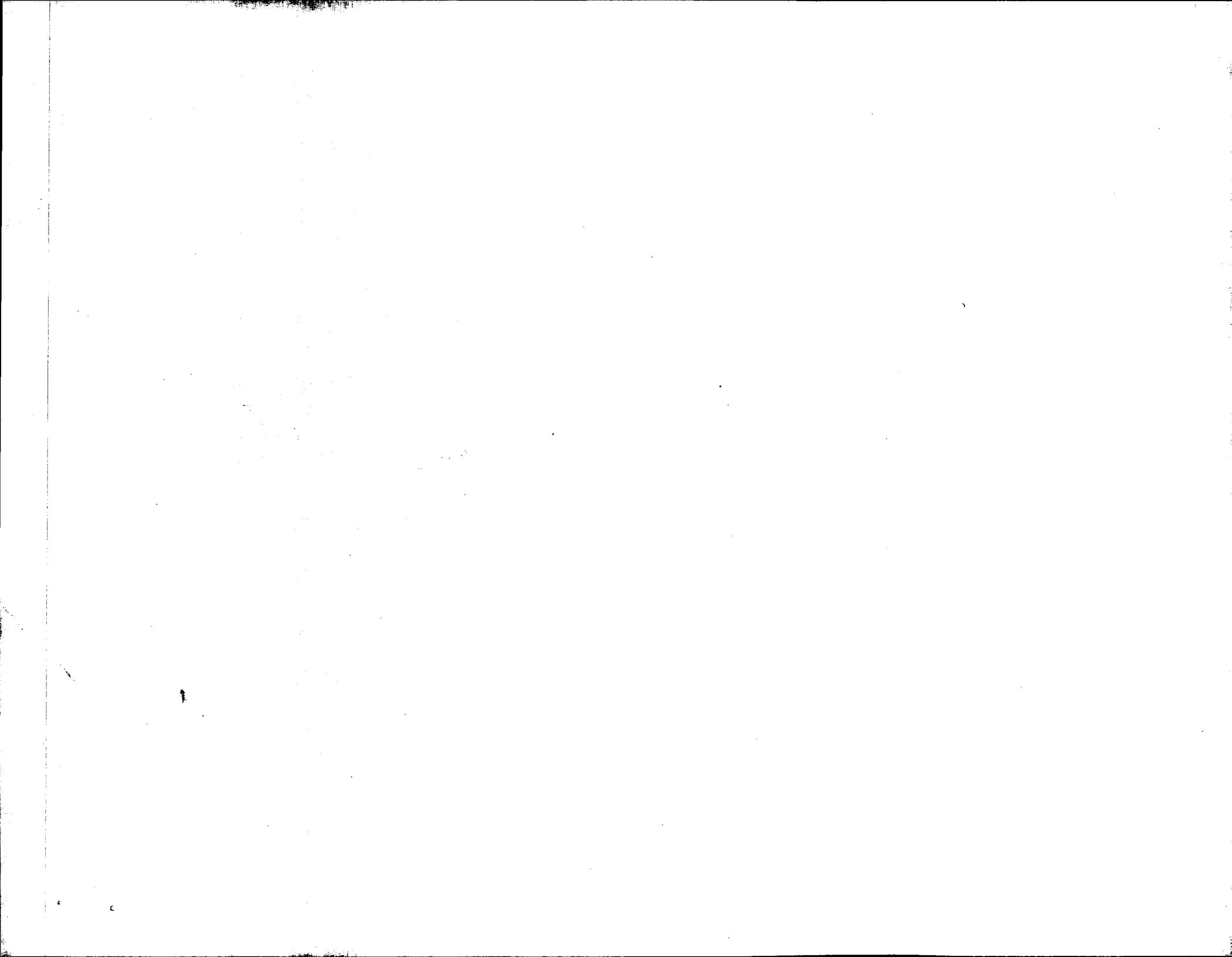
Quality Control

Memo

0.00

MLJ 12/08/20

MLJ 12/08/20



**Picklist Print**

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Page 1

**Work Order ID:** 89034**Parent Item:** D350-740-011**Parent Item Name:** Dual Disabling**Start Date:** 8/20/2012**Required Date:** 8/20/2012**Start Qty:** 1.00**Required Qty:** 1.00**Comments:** IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3371-041 Pedal Lock Assembly	C470A	Manufactured	No			120	Each	0.0000	1	1	388930	SF	
D3372-041 Collective Lock Assembly	C470A	Manufactured	No			110	Each	0.0000	1	1	B751415P		